

# 6400 SERIES CONSTANT HEAT SEALERS



Constant Heat  
Medical Pouch Sealers  
assure the highest level  
of Process Control

*Superior process protection, innovative  
technology ensure repeatability and  
reliability where speed and  
Accuracy are critical.*



## CUSTOMER FOCUS

40 years of forward thinking and responsiveness to the needs of the industry and our Customers, Accu-Seal's products are always improving. Dedicated to designing the highest quality machines at an affordable price and supported by industry leading warranty and premier customer service and support.

## PROCESS VALIDATION

Built to detailed and documented specifications Accu-Seal Heat Sealers deliver equivalence throughout your facility, with repeatable, reliable performance. 100% validatable and calibratable across all seal parameters, ISO 11607, CE compliant. Fully lock out protected alarmed digital process control with +/- 1 degree accuracy. The high speed PLC with LCD touch screen HMI provides the confidence all process parameters are maintained Seal-to-Seal. External verification ports offer ease of calibration.

## PRODUCTION ENHANCEMENTS

This robust machine has many standard features to enhance production. User-friendly password protection allows the operator to select from pre-set & named seal recipes to maximize production changeover speed without compromising process control. Seal count, auto cycle feature, and Alarms for process faults are all standard features on this robust machine, built to perform for years.

## VALUE

Accu-Seal is leading the way with the most enhanced technology in Heat Sealing Machines. Our products are manufactured using the highest quality materials and components for unmatched product quality and trouble free performance. Compare the Features, Dollar-for-Dollar, you won't find a better Value. Experience the Accu-Seal difference.

## SERVICE

Our Sales and technical support teams are ready to provide you with highly personalized service. When you call, "talk" to a real person about your specific sealing needs, IQ-OQ, establishing seal parameters, maintenance support, custom projects or parts and service. "We're Listening"



## CONSTANT HEAT MEDICAL POUCH SEALER

### BUILT-IN FEATURES

- LCD Touch Screen and PLC provides digital control of:
  - Seal Temperature via PID with +/- 1 degree accuracy
  - Seal Time
  - Seal Pressure (analog regulator with digital readout of Pressure and Down Force)
- Password Protected Control of:
  - Seal Temperature
  - Seal Time
  - Seal Pressure
  - Alarm Bands
  - Alarm History
  - Seal Count
  - Calibration Screens
- External Calibration Verification Output Ports and entry of:
  - Offset values via Touch Screen for:
    - Seal Temperature
    - Seal Pressure
    - Seal Time (No Offset)
- Visible and Audible Alarms:
  - Jaw Obstruction
  - Seal Temperature with Settable Band
  - Seal Pressure with Settable Band
  - Cold Seal
  - Open Sensor
- Additional Safety Features:
  - Emergency Stop
  - Alarmed Seal Bar Safety Guard
  - Safe, Low-Force Jaw Close
  - Safety Heater Off / No Air Supply
- Production Enhancing Features:
  - Programmable Seal Recipes with Name feature
  - High Force Seal Jaw
  - Auto Cycle Mode
  - Upper Heat Platen
  - Seal Count
  - Product Support Tray
  - Seamless Stainless Steel case
  - Clean room friendly, External Exhaust Port

### SPECIFICATIONS

- Seal Widths: 3/8" Standard
  - Seal Lengths: 8", 15", 20"
  - Requirements:
    - Power: 120 Vac, 6 Amps (15" x 3/8")
    - Air: 1.5 CFM @ 80 PSI
  - Size: 8" Mini Model
    - Length: 13"
    - Depth: 12"
    - Height: 12"
  - Size: 15" & 20" Models
    - Length: Seal length + 5.5"
    - Depth: 12"
    - Height: 8"
- Approximate Weight Total: 20-30 lbs.

### FACTORY OPTIONS

- 220 Vac / CE
- Initial Calibration
- Ultra-Quiet Compressor & Industrial Compressors
- Ergonomic Machine Stand



### Remove the confusion of Operator Recipe selection:

Name the Recipe to match the bag type or product whatever works best for your production.

### TWO YEAR LIMITED WARRANTY

The Accu-Seal Validatable Constant Heat Medical Pouch Sealer was designed, built and tested to give years of reliable, trouble free performance. We stand behind our products with a two-year warranty on Parts and Labor. Consumables excluded.\*



**MINI Constant Heat Sealer** fits in a 12" x 13" foot print and seals 50 Tyvek™ pouches per minute.

### Ideal for High Production

The seamless, stainless steel cases are laser cut and welded so there are no screws to come loose, and bulkhead fittings where any cable or hose enters or exits the case, designed for easy periodic maintenance and to last for decades.



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